



First Drill a hole in the plank in the location you want to install the tie down.
 Use a hole saw or some other implement to ensure that it will match the tie down you are installing.
 Place the tie down into the hole and drill through the guide holes on the tie down.
 Bolt through these holes to a prepared backing plate. Make sure the backing plate goes over the "legs" of the plank.

| DATE | REVISION DESCRIPTION | BY | | | DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± | NAME | DATE | ALUMA TRAILERS Basic Tie Down Installation |
|------|----------------------|----|-------------|---------|---|---|---------|---|
| | | | | | MATERIAL ALUMINUM | DRAWN DGM | 11/2/11 | |
| | | | | | FINISH — | CHECKED: | | |
| | | | | | | ENG APPR. DM | | |
| | | | | | | MFG APPR. | | |
| | | | | | | Q.A. | | |
| | | | NEXT ASSY | USED ON | | COMMENTS: | | |
| | | | APPLICATION | | DO NOT SCALE DRAWING | | | |
| | | | | | | SIZE A DWG. NO. A SCALE: 1:12 WEIGHT: SHEET 1 OF 1 | | |